



www.mastercuttool.com

Phone (727) 726-5336

Fax (727) 725-2532

Email sales@mastercuttool.com

Solid Carbide Straight Flute Reamers

with 45 degree chamfer



Solid Carbide Straight Flute Reamers

D1	L1	D2	L2	Flutes
.1250 - .1284	5/8	7/64	2-1/4	4
.1285 - .1444	3/4	1/8	2-1/2	4
.1445 - .1584	3/4	9/64	2-1/2	4
.1585 - .1744	7/8	5/32	2-3/4	4
.1745 - .1814	7/8	11/64	2-3/4	4
.1915 - .2234	1	3/16	3	6
.2235 - .2544	1	7/32	3	6
.2545 - .2844	1-1/8	1/4	3-1/4	6
.2845 - .3164	1-1/8	9/32	3-1/4	6
.3165 - .3484	1-1/4	5/16	3-1/2	6
.3485 - .3784	1-1/4	11/32	3-1/2	6
.3785 - .4104	1-1/2	3/8	4	6
.4105 - .4414	1-1/2	13/32	4	6
.4415 - .4724	1-1/2	7/16	4	6
.4725 - .5054	1-1/2	15/32	4	6

Reamer Part Numbers:

30-XXXX (D1 = diameter of cutter in decimal)

For Example:

1/4 Reamer:
Part Number = 30-2500

1/2 Reamer:
Part Number = 30-5000

PROUDLY DISTRIBUTED BY:

Cutting Edge Tolerance +.0002 -.0000
Shank Tolerance +.0000 -.0005